

Aleris Goes Green!

Rainware Products Are Now Being Shipped With A Green Backer

At Aleris we strive to give our customers the products they need, when they need them. Aleris gutter coil is precision manufactured and made from the finest sustainable aluminum sheet, in 3105/3025 alloys. These products have been third-party Green-Circle certified to help you achieve your sustainable initiatives.

Prior to painting, the metal is extensively cleaned to ensure excellent paint adhesion for our polyester coatings providing superior long term corrosion resistance. The coating is baked on and designed for compatibility with environmentally friendly, chrome-free pretreatment system that is RoHS compliant. You will now be able to distinguish the Aleris gutter coil by the green low gloss backer.

The exterior paint system is exclusively formulated and features the latest in coating technology. The exterior paint is available in flat, satin and semi-gloss finishes and provides triple resistance against mold, mildew and algae growth, as well as maximum UV protection. The coating system has been formulated specifically for superior performance and is available in a wide variety of colors.



| | |
|---|---|
| 1 & 2 WEEK RAPID RESPONSE GUIDELINES | Customized packaging is not available Stocking levels will be based on sales forecast (Contact your Inside Sales Representative for details) Color or quantities can not be changed once order has been confirmed |
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Rapid One-Week Program

Custom packaging not available.
Orders must be placed by 4 p.m. on Friday and will ship the following week.

Order Size Requirements:

- One skid minimum quantity per order
- Must be part of truckload order
- Standard 16 pack code only

| Painted Gauge & Width | Top Coat Colors | |
|-----------------------|-----------------|-------------|
| | 130 LG White | 80 HG White |
| 0.027 X 11.750 | X | X |
| 0.032 X 11.750 | X | X |

Shipping tolerance +/-10%

Rapid Two-Week Program

Customer name may or may not appear on skid tags.
Orders must be placed by 4 p.m. on Wednesday and will ship within two weeks.

Order Size Requirements:

- One skid minimum quantity per order
- Must be part of truckload order
- Standard pack code 14-16-35 and 57 only

| Painted Gauge & Width | Top Coat Colors | | | | | | | | | | | |
|-----------------------|-----------------|-------------|-----------------|----------|------------|--------------|------------------|------------------|-----------|-----------------|-----------|---------------|
| | 130 LG White | 80 HG White | 202 Royal Brown | 187 Sand | 712 Wicker | C01 Eggshell | 250 Musket Brown | 588 Musket Brown | 204 Green | 439 LG Eggshell | 200 Black | 458 Dove Gray |
| 0.027 X 11.750 | X | X | X | X | X | X | X | X | X | X | X | X |
| 0.027 X 15.000 | X | X | X | X | X | X | X | X | X | X | X | X |
| 0.032 X 11.750 | X | X | X | X | X | X | X | X | X | X | X | X |
| 0.032 X 15.000 | X | X | X | X | X | X | X | X | X | X | X | X |
| 0.019 X 10.500 | X | X | X | X | X | X | X | X | X | X | X | X |

Shipping tolerance +/-10% for items 5,000 lbs. and greater, +/-20% for items less than 5,000 Lbs.

Standard Program

*Orders must be placed by 4 p.m. on Friday and will ship with-in standard lead time.

Order Size Requirements:

- Must be part of truckload order
- Minimum quantity per item is 5,000 lbs (base price)-4,000 lbs for 13.75" & 10.5"
- Orders under 5,000 lbs are available with applicable adders
- Changes to color can be done on any items listed below with a 10-business day notice prior to ship date based on inquiry and availability

*Please contact your Inside Sales Representative for current lead times.

Colors, Widths & Gauges

| Non-Standard Colors | | | |
|---------------------|-------------------|-----|------------------------|
| 034 | LG Linen | A63 | 30 Gloss Classic Cream |
| 067 | LG Tan | A66 | Classic Cream |
| 102 | LG Gray | A69 | LG Pebblestone |
| 124 | LG Cream | A81 | LG Gray |
| 139 | LG Tan | A85 | LG Green |
| 142 | LG Heather | A90 | LG Ivory |
| 209 | LG Red | B54 | LG Almond |
| 219 | LG Almond | B59 | 30 Gloss Red |
| 223 | LG Imperial Brown | B60 | LG Cream |
| 238 | LG Hickory | B69 | LG Buckskin |
| 253 | LG Terratone | B73 | LG Clay |
| 280 | LG White | B81 | 30 Gloss Dark Bronze |
| 326 | LG Cream | E41 | 20 Gloss Sandstone |
| 437 | LG Blue | K59 | Cocoa Brown |
| 441 | LG Gray | K60 | Pewter Gray |
| 468 | 20 Gloss Bronze | K61 | Tuxedo Gray |
| 484 | LG Blue | K62 | Cream |
| 509 | LG Beige | TAD | LG Almond |
| 794 | LG Ivory | TWK | 30 Gloss White |
| A33 | LG Bronze | TWL | HG White |
| A49 | LG Royal Brown | WBU | LG Herringbone |
| A57 | LG Beaver Brown | | |

| Standard Colors | | | |
|-----------------|----------------|-----|-----------------------|
| 130 | 30 Gloss White | 250 | LG Musket Brown |
| 080 | HG White | 588 | 30 Gloss Musket Brown |
| 202 | Royal Brown | 204 | Green |
| 187 | Sand | 439 | Tan |
| 712 | Wicker | 200 | Black |
| C01 | Eggshell | 458 | Dove Gray |

| Standard Packaging On All Products | | | | | |
|------------------------------------|-----------|-----|-------------|-----------|-----------|
| Pack Code | Skid Size | ID | Lbs/Coil | Spacers | Coil/Skid |
| 14 | 28" X 28" | 16" | 300 to 350 | Cardboard | 2 Coil |
| 16 | 28" X 28" | 16" | 300 to 350 | Cardboard | 3 Coil |
| 35 | 28" X 28" | 16" | 400 to 450 | Cardboard | 3 Coil |
| 57 | 38" X 38" | 16" | 800 to 1000 | Wood | 2 Coil |

Shipping tolerance +/-10% for items 5,000 lbs. and greater, +/-20% for items less than 5,000 Lbs

| Painted Gauges & Widths | | |
|-------------------------|----------------|----------------|
| 0.016 X 10.500 | 0.024 X 13.750 | 0.032 X 11.750 |
| 0.019 X 10.500 | 0.027 X 11.875 | 0.032 X 11.875 |
| 0.019 X 13.750 | 0.027 X 11.750 | 0.032 X 15.000 |
| | 0.027 X 15.000 | |

For more information please contact your **Inside Sales Representative**.

Call us at 1-800-627-1501



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All Aleris rainware products have been certified by GreenCircle Certified and can help you achieve your LEED and NAHB sustainable objectives.

WWW.Aleris.com